

# Vapor-Phase Oxidation of $\beta$ -Picoline to Nicotinic Acid on $V_2O_5$ and Modified Vanadium Oxide Catalysts

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**Abstract**—Modification of  $V_2O_5$  with Ti, Sn, Zr, Nb, and Al oxides improves the activity and selectivity of the vanadium oxide catalyst in vapor-phase oxidation of  $\beta$ -picoline to give nicotinic acid. It is shown that the conversion of  $\beta$ -picoline and the yield of nicotinic acid on two-component  $V_2O_5$ – $TiO_2$ ,  $V_2O_5$ – $SnO_2$ ,  $V_2O_5$ – $ZrO_2$ ,  $V_2O_5$ – $Nb_2O_5$ , and  $V_2O_5$ – $Al_2O_3$  catalysts may be several times those on the  $V_2O_5$  catalyst. It was found that, on passing from  $V_2O_5$  to double-component vanadium-containing catalysts, the proton affinity of active oxygen bonded to vanadium, calculated by the quantum-chemical method, grows simultaneously with the increase in the activity of the catalysts in the oxidation reaction.

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