

Production of 2-[¹⁸F]Fluoro-2-deoxy-*D*-glucose at the Laboratory of Radiochemistry, University of Helsinki^{1,2}

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Received February 6, 2001

Abstract - Production 2-[¹⁸F]fluoro-2-deoxy-*D*-glucose ([¹⁸F]FDG) was started at the Laboratory of Radiochemistry in 1998 when a cyclotron, specially designed for the production of short-lived positron emitters, was bought to the laboratory. The radiosynthesis of [¹⁸F]FDG is based on aminopolyether-mediated nucleophilic fluorination. [¹⁸F]Fluoride is produced by the ¹⁸O(*p, n*)¹⁸F nuclear reaction. [¹⁸F]FDG is synthesised with an automated device. The radiochemical yield of the synthesis is 50% (by the end of bombardment). Sterile and isotonic [¹⁸F]FDG solution is produced within 55 min. [¹⁸F]FDG is delivered for patient use by the medical company MAP Medical Technologies.